



DITTON Driving Chain Factory from Latvia offers for foreign enterprises heat treatment services:

- hardening with oil DURIXOL V35
- gas carbonitriding

Metal parts are treated in thermal furnaces Kohnle BLHE 950 of German origin.

#### MAXIMUM PIECE DIMENSIONS

Length max mm	Thickness max mm	Width max mm	Weight max g
100	6	40	100

#### POWER RANGE

- 130 - 200 kg / h austenitizing (hardening) due to dimensions and thickness of metal parts
- 70 - 120 kg / h gas carburizing / carbonitriding due to material properties and depth of surface saturation

#### OPERATING TEMPERATURE RANGE

- 820 °C - 880 °C during the hardening, though the temperatures may be adjusted according to customer requirements
- up to 600 °C during tempering

# HEAT TREATMENT IN LATVIA - EU

#### QUALITY ASSURANCE

Our highly qualified staff monitor all productions processes and use special testing equipment, incl. on completion of the heat treatment, in order to guarantee the high chain quality. The quality management system applied by DITTON Driving Chain Factory is based on the following standards:

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EN ISO 9001  
for development, manufacturing  
and marketing of motor, driving  
and conveyor chains



ISO/TS 16949  
for design and manufacturing of  
motor chains

